



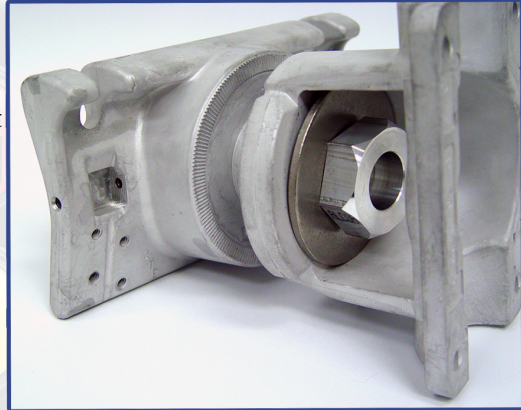
SPECIFICATIONS



Adjustment for height is made and two “U” bolts are tightened. Adjustment for rotary alignment is made and the large aircraft grade aluminum chase nipple is tightened. The various setscrews on the mounting arms are tightened and the installation is complete.

MAST ARM CLAMP - (RM - MAC - B - 29, 48 or 56)

This “Clamp” assembly shall consist of two castings (mast arm mount and tube saddle), large 7075-T6 Aluminum hex head connecting chase nipple, #304 Stainless Steel Band (5/8” width) Assembly with buckle clamp (29”, 48” or 56” length), SS clamp screw with half moon, hardware such as washers, bolts, nuts and retaining rings. The two casting halves shall be cast from #413 aluminum alloy and shall be precision machined by CNC machining methods. The casting faces shall have



matching serrations precision cast in place in 2° increments. A shoulder shall also be cast in to prevent un-intentional misalignment of the “faces.” Two “U” bolts (stainless steel) with nuts and washers shall hold the support tube to the “tube saddle” casting.

RIBBED SUPPORT TUBE - (GUST - length - TOE)

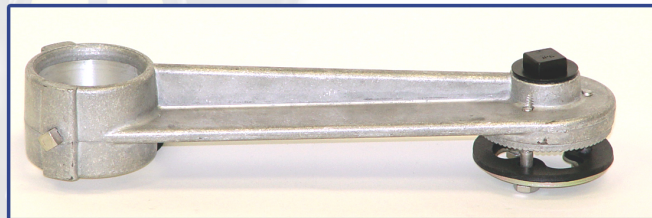
The support tube shall be extruded from 6061-T6 aluminum alloy. The O.D. shall be sufficient to allow for threading one end 1 1/2” - 11 1/2” NPSM with the addition of a filler piece. A slot shall run completely down the length. A vinyl mating strip shall effectively “close” the slot and seal the interior of the tube from water intrusion. Two connecting ribs shall be integral to the extrusion on the interior, designed to strengthen the tube while keeping the wireway open. A plastic fitted cap shall cover the top of the tube.

LOWER MOUNTING ARM - (RM - 1000 - LMA)

The lower mounting arm shall be precision die cast cast from #413 aluminum alloy and shall be precision machined by CNC machining methods. One end shall have 72 serrated teeth cast in place and three tapped holes (1/4-20) integral to the serrated section for mounting the signal head. The opposite end of the arm shall have an 1 1/2” - 11 1/2” TPI NPSM pipe thread tapped opening to allow mating with the support tube. Two 5/16-18 square head setscrews shall lock in the support tube. The underside of the “arm” shall be “grooved” for placement of an ABS plastic cover, which slides in place and “snaps” into position. The underside of the casting shall be “hollow” to allow for cable wiring entry.

UPPER MOUNTING ARM - (HA - 1201TS)

The upper mounting arm shall be precision die-cast of #413 aluminum alloy and shall be precision machined by CNC machining methods. One end shall have 72 serrated teeth cast in place in 5° increments and three tapped holes (1/4-20) integral to the serrated section for fastening the signal head. The opposite



end of the arm shall have an opening which shall be precision “reamed” to slip-fit over the diameter of the support tube and have a sliding fit. Two 5/16-18 setscrews shall be installed to lock in the arm to the support tube after the signal is fastened.

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